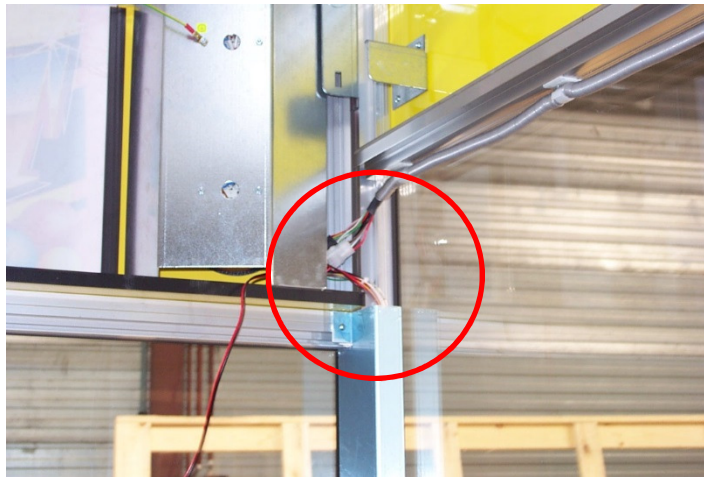


Method to replace the broken window:

- 1) Unplug the cables to the gantry



- 2) Remove the gantry



- 3) Remove the top alu-profile at the left side



- 4) Remove now the wooden board below the top alu-profile.



- 5) Now the alu-profile below the wooden board can be removed.



- 6) Once this is all removed the broken window can be removed by lifting it up.
7) A new window can be installed
8) Re-install again the removed parts.